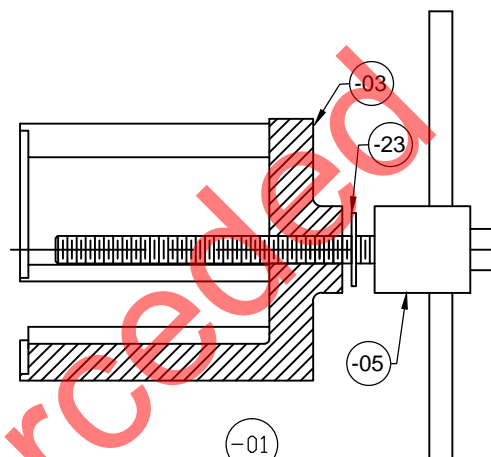
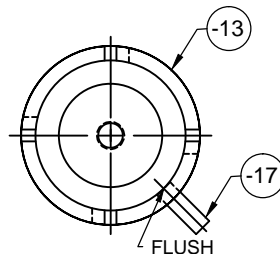
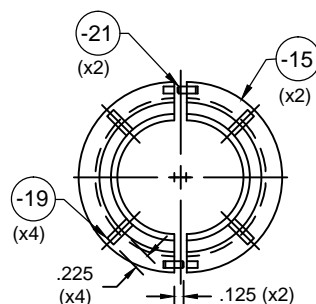


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED MISSING NUMBER IN TOOL NUMBER -03, -07, -13 & -15, ADDED NOTE TO RUN DYE OVER THREADS -11, ADDED AT ASSY. LOCTITE 609 THREADS -05.	12/7/10	RJC	RW
B	CORRECTED -15 DOWEL PIN HOLE CALLOUT FROM -18 TO -21 PER G.E.	2/15/12	RJC	GE



T/R SLIDER BUSHING  
REMOVAL TOOL  
RBW6405G00732-3G

**UNDER REVIEW**

URF17-696

17.12.14 VM

NOTE:

TOOL PART OF KIT RBW6405G07831-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	T/R SLIDER BUSHING REMOVAL TOOL		RBW6405G00732-3G	1
	1		-03		FRAME	6061	Ø3-5/8 x 4-5/8	2
	1		-05		HANDLE ASSEMBLY			3
1			-07		SCREW HEAD	4140 Q&T	Ø1-1/4 x 6-1/8	4
1			-09		HANDLE	4140	Ø5/16 x 6-1/4	5
1			-11		SCREW	ALL THREAD, B7	3/8-24 UNF x 4-7/8 MCMaster-CARR #92580A109	6
1			-13		KEEPER	4140 Q&T	Ø2-1/2 x 1-1/4	7
2			-15		HALF CLAMP	4140	Ø2-3/4 x 1 (makes 2)	8
1	B/O		-17		DOWEL PIN	STEEL, PLAIN	Ø1/4 x 3/4 MCMaster-CARR #98372A217	1
4	B/O		-19		DOWEL PIN	STEEL, PLAIN	Ø1/8 x 3/8 MCMaster-CARR #98381A470	1
2	B/O		-21		DOWEL PIN	STEEL, PLAIN	Ø3/32 x 1/4 MCMaster-CARR #98381A434	1
1	B/O		-23		WASHER	STEEL, PLATED	Ø3/8 ID. MCMaster-CARR #91090A112	1

ASSY  
-05

**RED BARN MACHINE**

TITLE  
TOOL, T/R SLIDER  
BUSHINGS REMOVER

DWG NO. RBW6405G00732-3G

REV  
B

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ON:  
DECIMALS  
.XXX ± .005  
.XX ± .01  
.X ± .1  
FRACTIONS ± 1/32  
ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED  
1. BREAK ALL SHARP EDGES  
015 x 45° PR. 015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE NTS

DATE 3-23-10

SHEET 1 of 8

DRAWN BY: CLOUGH

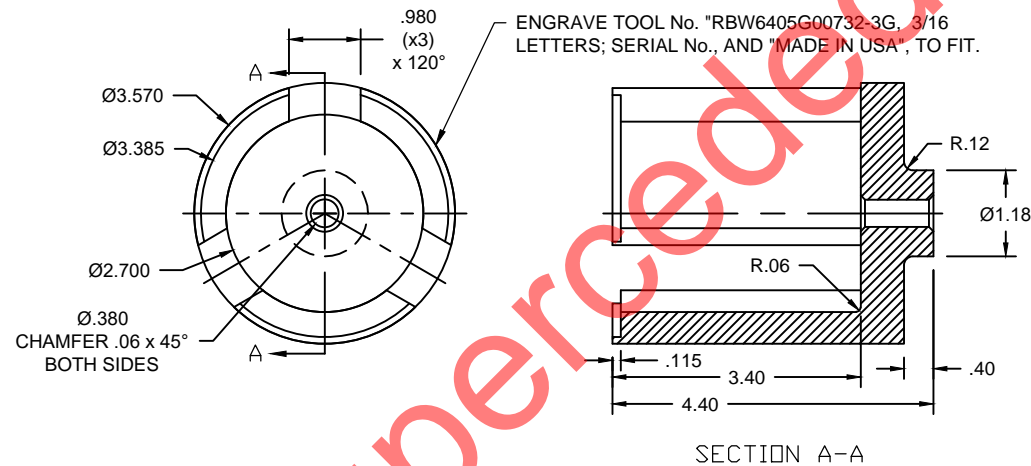
APPROVED *D Weil*

HEAT  
TREAT  
FINISH  
SPEC

USED ON MODEL  
AGUSTA

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A	ADDED MISSING NUMBER IN TOOL NUMBER -03, -07, -13 & -15, ADDED NOTE TO RUN DYE OVER THREADS -11, ADDED AT ASSY. LOCTITE 609 THREADS -05.	12/7/10	RJC	RW



03  
FRAME

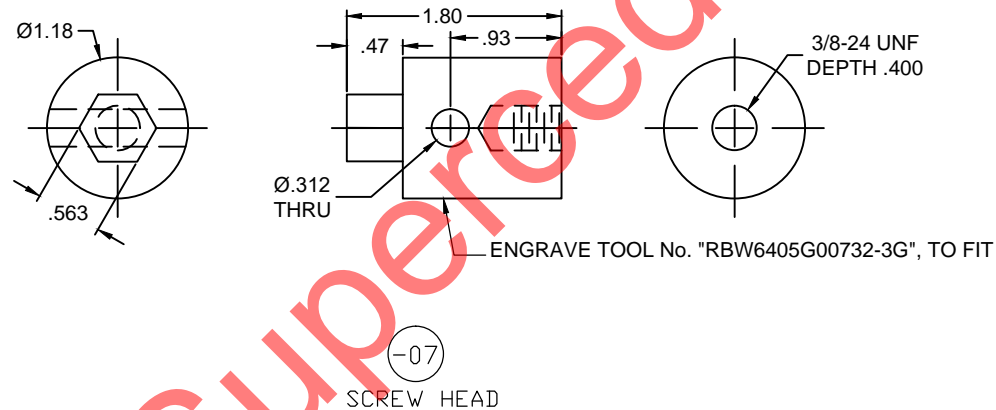
**UNDER REVIEW**  
URF17-696  
17.12.14 VM

<b>RED BARN MACHINE</b>			
TITLE TOOL, T/R SLIDER BUSHINGS REMOVER			
DWG NO. RBW6405G00732-3G-03		B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS .XXX ± .005		HEAT TREAT	
FRACTIONS ± 1/32		FINISH	
.XX ± .01		SPEC MIL-A-8625F, TYPE II, CLASS I	
.X ± .1		ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE NTS	DATE 3-23-10	SHEET 2 of 8	



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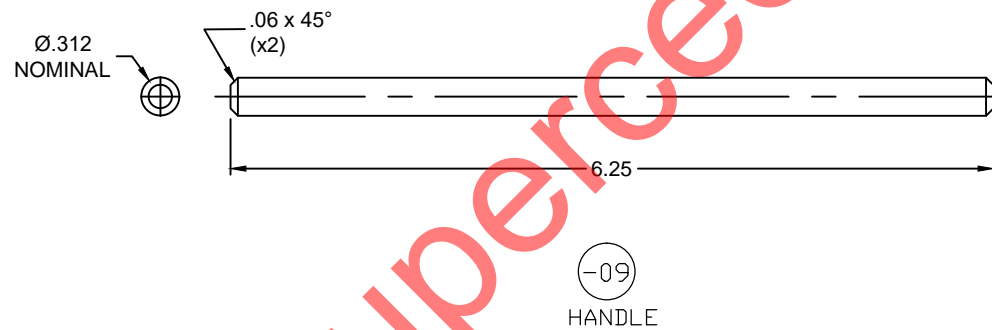


**UNDER REVIEW**  
URF17-696  
17.12.14 VM

RED BARN MACHINE	
TITLE TOOL, T/R SLIDER BUSHINGS REMOVER	
DWG NO. RBW6405G00732-3G-07	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-23-10
SHEET 4 of 8	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



**UNDER REVIEW**

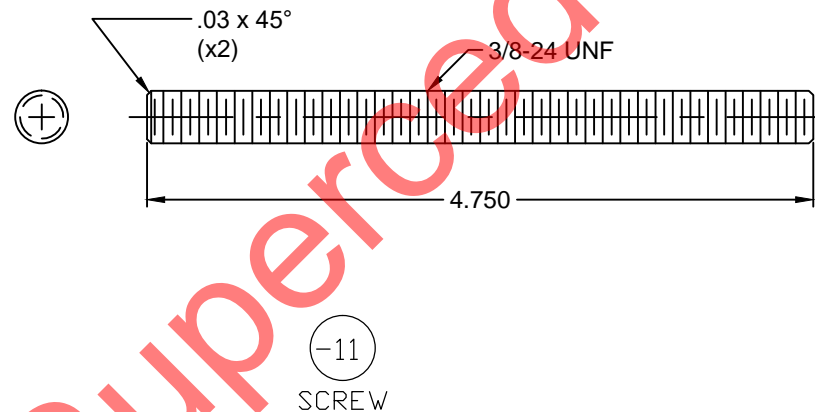
URF17-696

17.12.14 VM

RED BARN MACHINE	
TITLE TOOL, T/R SLIDER BUSHINGS REMOVER	
DWG NO. RBW6405G00732-3G-09	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE NTS	DATE 3-23-10
SHEET 5 of 8	

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REVISIONS				
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**UNDER REVIEW**

URF17-696

17.12.14 VM

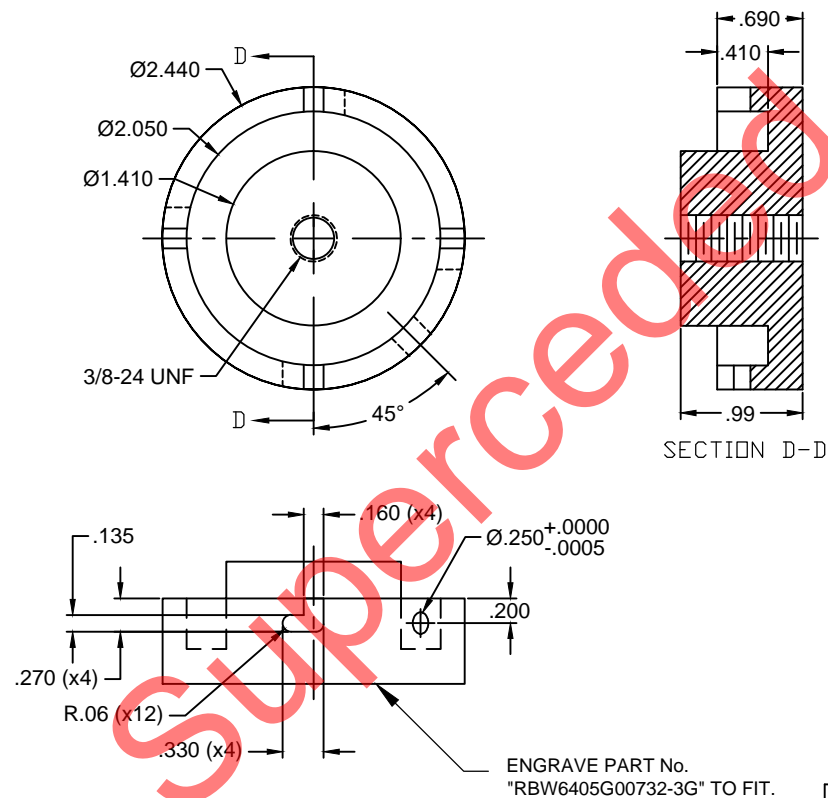
**NOTE:**

RUN DYE OVER THREADS PRIOR TO CAD  
PLATING TO ENSURE CLEARANCE PLATING.

RED BARN MACHINE	
TITLE TOOL, T/R SLIDER BUSHINGS REMOVER	
DWG NO. RBW6405G00732-3G-11	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE NTS	DATE 3-23-10
SHEET 6 of 8	

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**UNDER REVIEW**

URF17-696

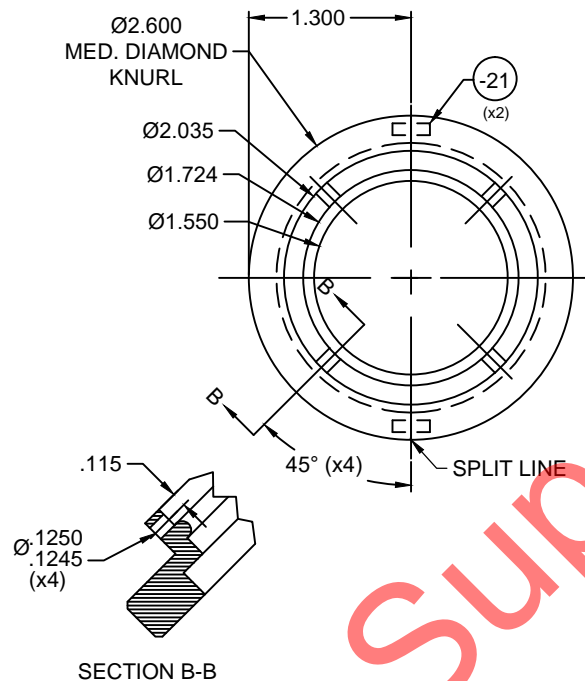
17.12.14 VM

⓫  
KEEPER

<b>TITLE</b> TOOL, T/R SLIDER BUSHINGS REMOVER	
<b>DWG NO.</b> RBW6405G00732-3G-13	<b>REV</b> B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT: QQ-P-416F, TYPE II, CLASS II FINISH SPEC: USED ON MODEL AGUSTA
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> NTS	<b>DATE</b> 3-23-10
<b>SHEET</b> 7 of 8	

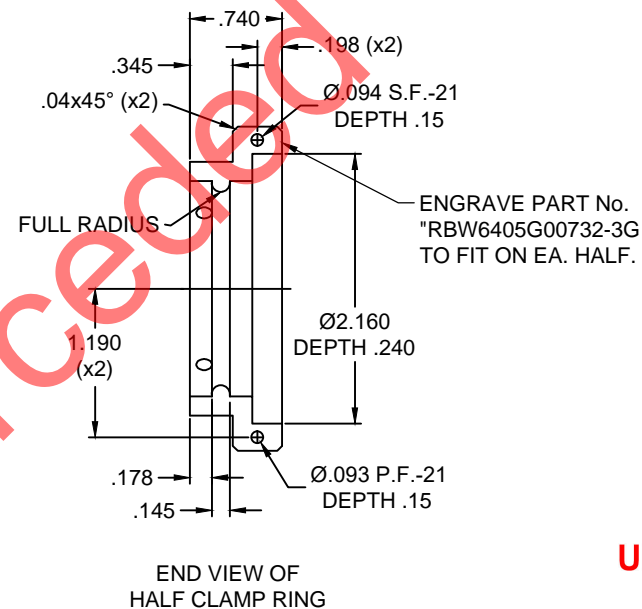
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B	CORRECTED -15 DOWEL PIN HOLE CALLOUT FROM -18 TO -21 PER G.E.	2/15/12	RJC	GE



SECTION B-B

CLAMP RING  
(TWO HALFS PINNED  
TOGETHER AS SHOWN)



END VIEW OF  
HALF CLAMP RING

**UNDER REVIEW**

URF17-696

17.12.14 VM

<b>RED BARN MACHINE</b>	
TITLE TOOL, T/R SLIDER BUSHINGS REMOVER	
DWG NO. RBW6405G00732-3G-15	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC QQ-P-416F, TYPE II, CLASS II
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-23-10
SHEET 8 of 8	